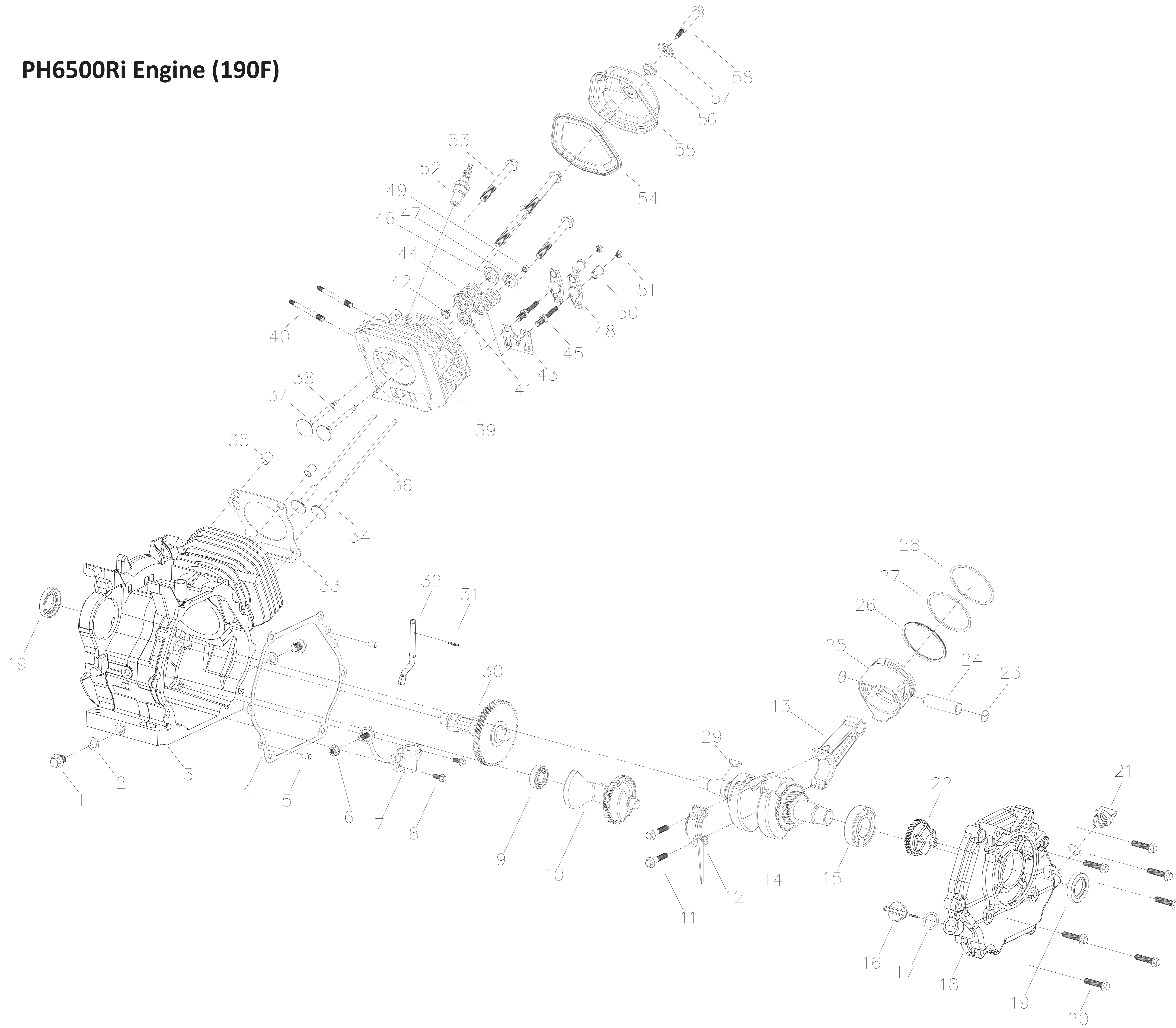


PH6500Ri Engine (190F)



PH6500Ri Engine (190F)

Ref #	MFR #	Stock	Description	Comments	Discontinued
1	03051530	62505	Drain Bolt		
2	09070345	62506	Drain Bolt Flat Washer		
3	09080576	62507	Crankcase		
4	09070346	62508	Crankcase Gasket		
5	03071205	62509	Guide Pin		
6	09070347	62512	M10 Serrated Flange Nut		
7	09070348	62516	Low Oil Sensor	Fits PH6500Ri only	
8	030502996	--	M6 X 14 Flange Bolt		
9	09070349	62522	Bearing 6202		
10	09070350	62523	Balance Shaft		
11	09070351	62462	Connecting Rod Assy, PH6500Ri	Includes rod, cap and bolts	
12	09070351	62462	Connecting Rod Assy, PH6500Ri	Includes rod, cap and bolts	
13	09070351	62462	Connecting Rod Assy, PH6500Ri	Includes rod, cap and bolts	
14	09070352	62524	Crankshaft		
15	09070353	62525	Bearing 6207		
16	09070354	62526	Oil Dipstick, Long		
17	09070355	62529	O-Ring, Dipstick		
18	09070356	62530	Crankcase Cover		
19	09070357	62545	Oil Seal		
20	03050229	69354	M8 X 40 Flange Bolt	Starter Bolt, PH3100Ri, PH4000Ri/E, PH6500Ri	
21	09070421	62464	Oil Plug		
22	09070423	62531	Governor Gear		
23	09070358	62559	Piston Retaining Ring		
24	09070359	62564	Piston Pin		
25	09070360	62565	Piston		
26	09070361	62567	Combination Oil Ring		
27	09070362	62568	Second Compression Ring		
28	09070363	62569	Top Compression Ring		
29	09070364	62570	Key		
30	09070365	62571	Camshaft Assy		
31	09070424	62544	Wire Clip		
32	09070422	62542	Governor Shaft		
33	09070366	62572	Head Gasket		
34	09070367	62573	Valve Tappet		
35	09070369	62574	Cylinder Head Locating Pin		
36	09070368	62473	Valve Push Rod		
37	09070370	62576	Intake Valve		
38	09070371	62577	Exhaust Valve		
39	09070373	62580	Cylinder Head		
40	09070372	62578	Intake Stud		
41	09070377	62582	Valve Spring Washer		
42	09070415	62922	Valve Seal	Fits PH6500Ri only	
43	09070375	69558	Push Rod Guide Plate	Fits PH6500Ri only	
44	09070378	62583	Valve Spring		
45	09070376-1	62475	Valve Adjusting Stud		
46	09070379	62585	Intake Valve Spring Retainer		
47	09070380	62587	Exhaust Valve Spring Retainer		

Ref #	MFR #	Stock	Description	Comments	Discontinued
48	09070376-2	62476	Rocker Arm		
49	09070381	62484	Valve Keepers		
50	09080524	62479	Valve Adjusting Jam Nut	Fits PH3100Ri, PH4000Ri/E, PH6500Ri	
51	09070376-4	62481	Valve Adjusting Jam Nut		
52	09080151	69537	Spark Plug, F7RTC	Fits PH3100Ri, PH4000Ri/E, PH6500Ri	
53	03050295	62489	M10 X 80 Flange Bolt		
54	09070383	62588	Valve Cover Gasket		
55	09070384	62589	Valve Cover Assy		
56	09070385	62490	Seal, Valve Cover Bolt		
57	09070386	62498	Washer, Valve Cover Bolt		
58	03050628	62590	Valve Cover Bolt		