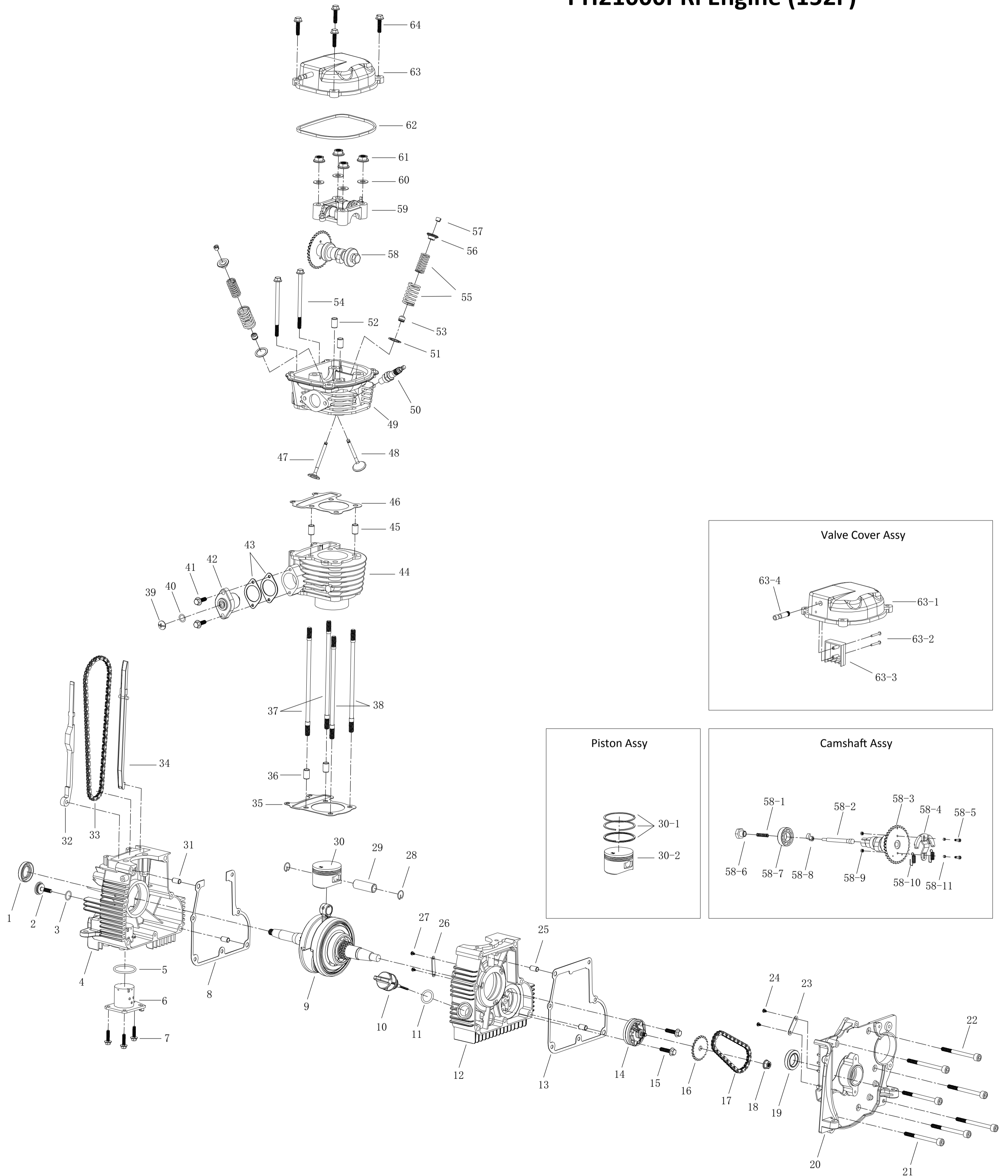


PH2100PRi Engine (152F)



PH2100Pri Engine (152F)

Ref #	MFR #	Stock	Description	Comments	Discontinued
1	040906	69700	Oil Seal	Rear Seal. Fits 152F, 157F	
2	03050313	69715	Bolt, Timing Chain Guide	Fits 152F, 157F	
3	04070105	--	O-Ring, Timing Chain Bolt	Fits 152F, 157F	
4	76112	--	Crankcase, Rear	Fits 152F, 157F	
5	04070108	69433	O-Ring, Low Oil Sensor	Fits 144F, 152F, 157F	
6	71132	69791	Low Oil Sensor	Fits 152F only	
7	03050207	69790	M5 X 12 Serrated Flange Bolt		
8	09070164	69694	Crankcase Gasket	Fits 152F, 157F	
9	09070126	--	Crankshaft	Fits 152F, 157F	
10	68150	69309	Oil Dipstick	Fits 144F, 152F, 157F	
11	09070202	69437	O-Ring, Dipstick	Fits 144F, 152F, 157F	
12	76113	--	Crankcase, Front	Fits 152F, 157F	
13	09070164	69694	Crankcase Gasket	Fits 152F, 157F	
14	09070115	69714	Oil Pump	Fits 152F, 157F	
15	03050241	69349	M6 X 25 Flange Bolt		
16	09070117	69712	Sprocket, Oil Pump	Fits 152F, 157F	
17	09070116	69710	Drive Chain, Oil Pump	Fits 152F, 157F	
18	03060133	69623	M6 Serrated Flange Nut		
19	040907	60042	Oil Seal	Front seal. Fits 152F, 157F	
20	767602-1	--	Crankcase Cover	Fits 152F (PH2100Pri only), 157F	
21	03050611	--	M6 X 75 Allen Screw		
22	03050363	--	M6 X 80 Allen Bolt		
23	09010352	69402	Steel Plate	Fits 2000Wi, PH2100Pri, PH2700Pri, PH2700Pri/E	
24	03050802	69796	M3 X 5 Screw		
25	03071202	--	Crankcase Locating Pin	Fits 152F, 157F	
26	09010342	--	Oil Passage Cover	Fits 152F, 157F	
27	03050802	69796	M3 X 5 Screw		
28	09070139	69708	Piston Retaining Ring	Fits 152F, 157F	
29	09070102	--	Piston Pin	Fits 152F only	
30	09010300	--	Piston Assembly	Fits 152F only	
30-01	09070103	--	Piston Ring Assy	Fits 152F only	
30-02	09070101	--	Piston	Fits 152F only	
31	03071202	--	Crankcase Locating Pin	Fits 152F, 157F	
32	09040234	--	Timing Chain Guide, Tensioned	Fits 152F, 157F	
33	09070112	69702	Timing Chain	Fits 152F, 157F	
34	09070111	69701	Timing Chain Guide	Fits 152F, 157F	
35	09070165	69695	Cylinder Mounting Gasket	Fits 152F only	
36	04030264	--	Cylinder Head Locating Pin	Fits 152F, 157F	
37	03050603	--	M8 X 195 Threaded Stud		
38	03050601	--	M8 X 185 Threaded Stud		
39	03050327	69686	M6 X 6 Screw		
40	09070130	--	O-ring	Fits 152F, 157F	
41	03050223	69352	M6 X 20 Flange Bolt		
42	09070113	69688	Tensioner	Fits 152F, 157F	
43	09070114	69690	Tensioner Mounting Gasket	Fits 152F, 157F	
44	09070105	--	Cylinder	Fits 152F only	
45	04030264	--	Cylinder Head Locating Pin	Fits 152F, 157F	

Ref #	MFR #	Stock	Description	Comments	Discontinued
46	09070107	69685	Head Gasket	Fits 152F only	
47	09070123	69670	Exhaust Valve	Fits 152F only	
48	09070122	69683	Intake Valve	Fits 152F only	
49	09070106	69684	Cylinder Head	Fits 152F only	
50	09080114	69412	Spark Plug A7RTC	Fits 144F, 152F, 157F	
51	09070121	69674	Valve Spring Washer	Fits 152F, 157F	
52	04030264	--	Cylinder Head Locating Pin	Fits 152F, 157F	
53	09070118	69675	Valve Stem Seal	Fits 152F, 157F	
54	03050226	--	M6 X 100 Flange Bolt		
55	09070120	69677	Valve Spring Assy	Includes Inner & Outer Spring. Fits 152F, 157F	
56	09070119	69681	Valve Spring Retainer	Fits 152F, 157F	
57	09070125	69682	Valve Keeper	Fits 152F, 157F	
58	09070128-1	69669	Camshaft Assy	With Shaft. Fits 152F, 157F	
58-01	09070162	--	Push Spring	Fits 152F, 157F	
58-02	09040249	--	Thrust Rod	Fits 152F, 157F	
58-03	09070128	--	Camshaft Only	Fits 152F, 157F	
58-04	09040235	--	Gravity Sliding Block	Fits 152F, 157F	
58-05	03051049	--	M3 X 9 Allen Screw		
58-06	09040233	--	Screwed Plug	Fits 152F, 157F	
58-07	07190230	--	Bearing 6002	Fits 152F only	
58-08	76007	--	Decompression Lever	Fits 152F, 157F	
58-09	03060119	--	M3 Nut		
58-10	09020252	--	Decompression Spring	Fits 152F, 157F	
58-11	09080571	--	Spacer Bushing	Fits 152F only	
59	09070133	69644	Rocker Arm Assy	Fits 152F, 157F	
60	03030129	--	M8 Red Copper Washer		
61	03060142	69709	M8 Nut		
62	09070176	69667	Valve Cover Gasket	Fits 152F, 157F	
63	77050	63542	Valve Cover Assy, 152F		
63-01	09120213	--	Valve Cover	Fits 152F only	
63-02	03040125	--	3 X 23 Flush Head Rivet	Fits 152F, 157F	
63-03	76117	--	Valve Cover Insert	Fits 152F, 157F	
63-04	09010302	--	Breather Tube	Fits 144F, 152F, 157F	
64	03050241	69349	M6 X 25 Flange Bolt		